



Institut für Energetik und Umwelt
Institute for Energy and Environment

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Synthetic Biofuels, Techniques, Potentials, Perspectives

Mobilisation and Logistics of Solid Biofuels

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Agenda

1. Introduction
2. Overall system of logistics for BtL-production
3. Logistic concepts
4. Economic assessment
5. Conclusions



Introduction

Requirements for BtL production

- Large-scale plants based on thermo-chemical gasification that are technical efficient (i.e. high conversion rates) and economic efficient (i.e. competitive costs)
- Primarily lignocelluloses biomass with high potentials (EU-25: ~6.1 EJ/a) as feedstock
- Mobilisation of required biomass preliminary to operation start of BtL plant, i.e. time for cultivation and harvesting particularly in case of energy crops as feedstock (e.g. approx. 3 years for short rotation coppice)



Requirements for biomass logistics

- Integration of existing technical biomass potentials in a BtL production system under national conditions (i.e. contribution to regional added value)
- Energy and cost efficient logistic concepts

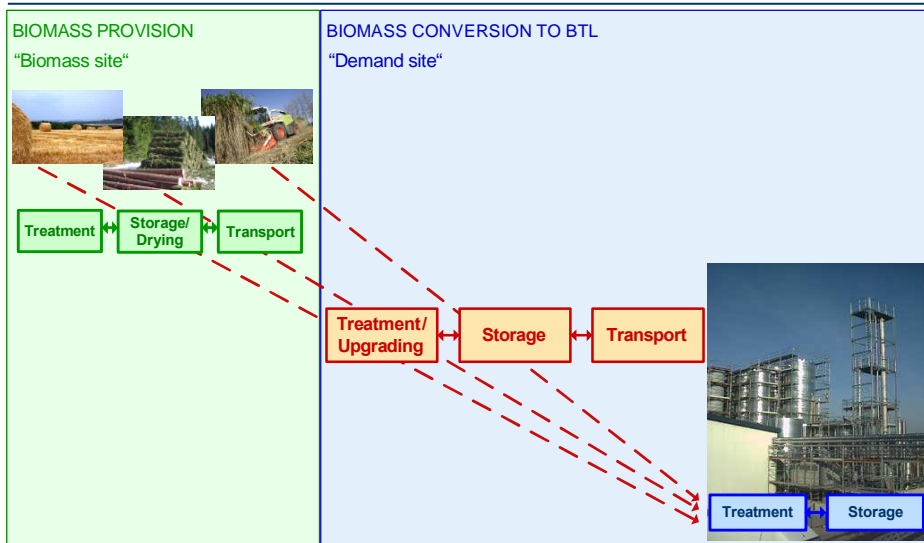
Key questions of biomass logistics

- What are the important logistic parameters for energetic purposes?
- Which general logistic options are relevant in terms of practical application?
- Which economic effects are associated with these options?

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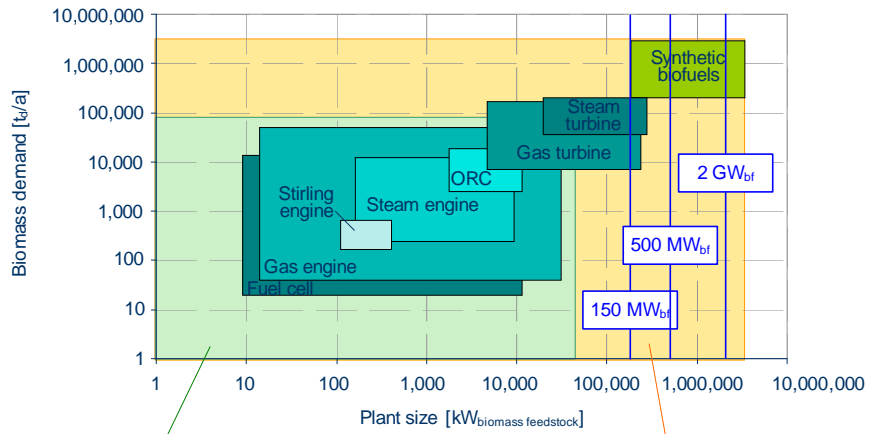
Overall system of logistics for BtL-production



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Overall system of logistics for BtL-production - Characteristics of BtL-processes: Scale -



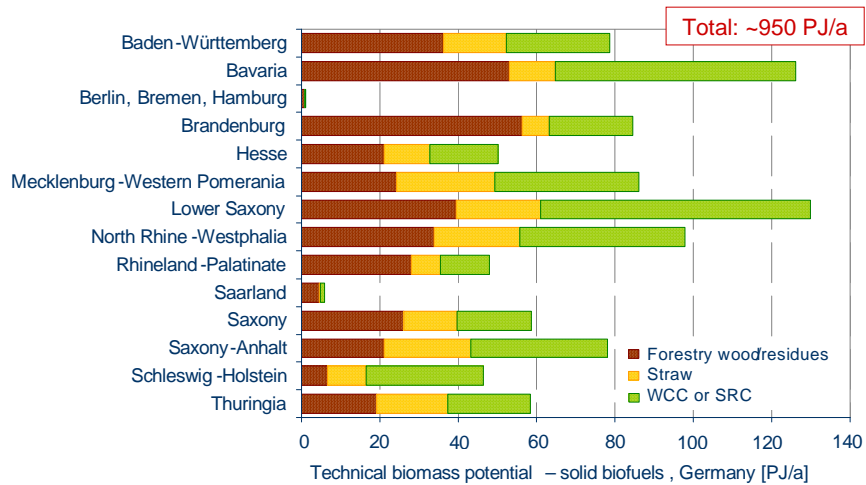
• established logistic concepts for biomass provision for energetic use

• Logistics basically exist if only mechanical or thermal treatment is required
• R&D stage for thermo-chemical treatment (pyrolysis + transport of pyrolysis product)

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Overall system of logistic for BtL-production - Technical potentials of solid biofuels -

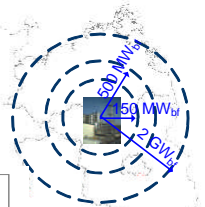
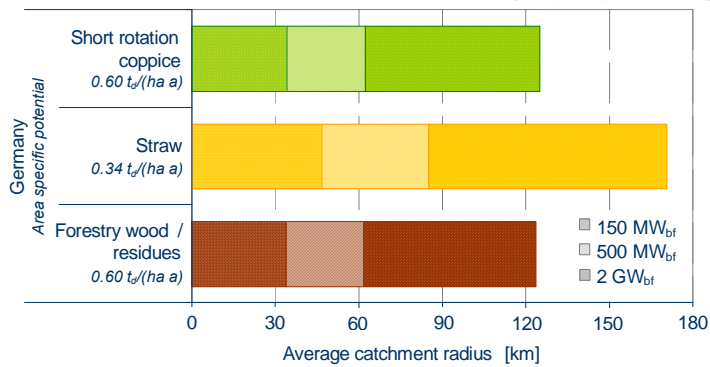


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Overall system of logistic for BtL-production - Catchment radius -

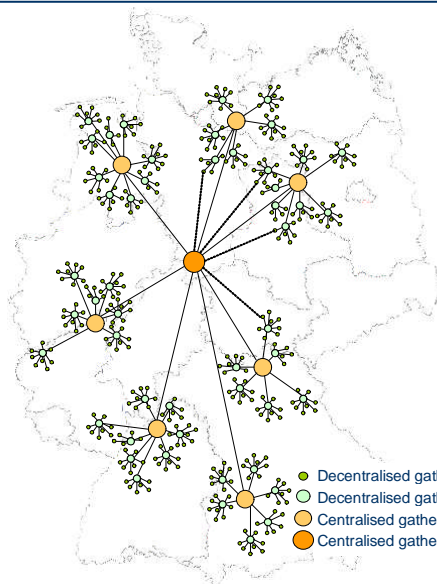
- Based on total area land different area specific potentials
- Larger scale and lower energy value of biomass assortment result in increasing catchment area



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Parameters of biomass logistics



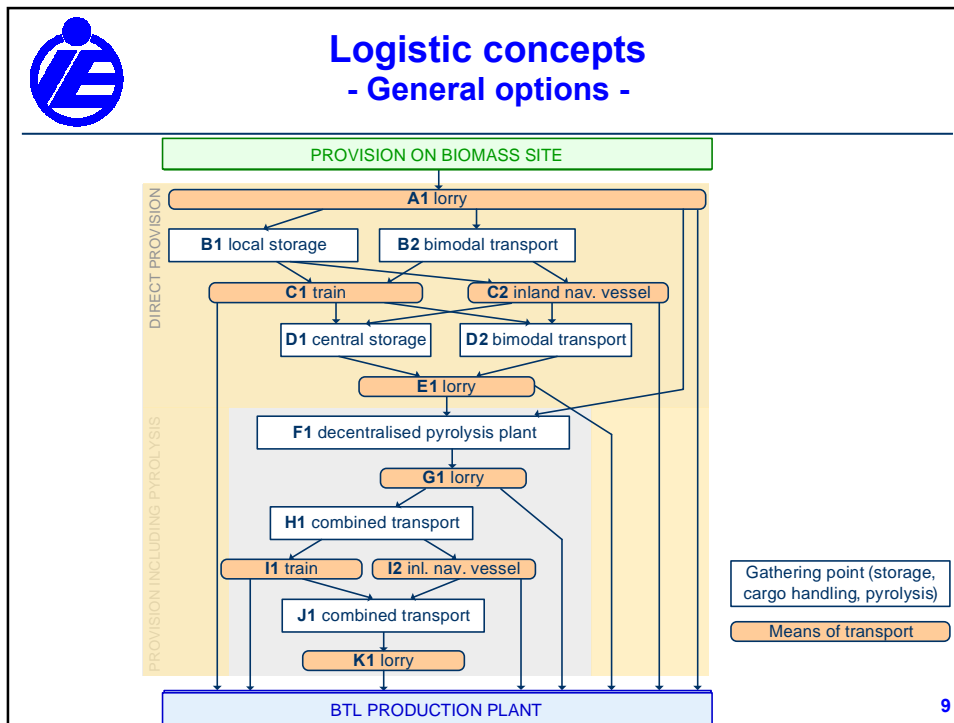
- Biomass assortment
- Biomass demand
- Area specific potentials
- Biomass treatment
- Means of transportation
- Transportation distances
- Storage technologies
- Storage demand
- Plant location
- Existing infrastructure

- Decentralised gathering points
- Decentralised gathering points (e.g. cargo handling)
- Centralised gathering points (e.g. pyrolysis plant)
- Centralised gathering point (BtL plant)

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Logistic concepts - General options -



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Logistic concepts - Examples and their characteristics -

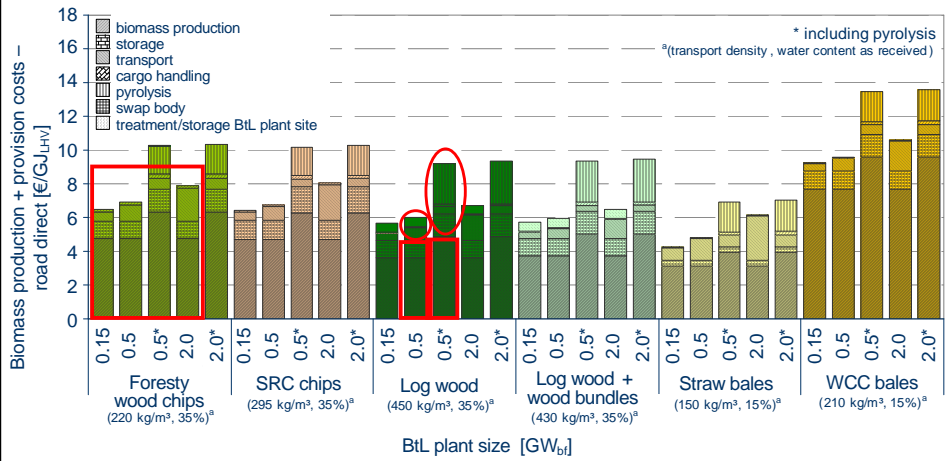
	Typical assortments	Overall efficiency [%]	Transport efficiency [km/t _a]	Infrastructure flexibility	Current dev. stage	R&D potential
DIRECT PROVISION	 e.g. log wood wood chips	88 to 96	++	+++++	++++	+
	 e.g. log wood wood chips	85 to 95	+++	++	+++	++
PROVISION INCLUDING PYROLYSIS	 e.g. wood chips, straw or WCC bales	 69 to 77	++++	+++	+	+++++

Legend: + less promising, +++ promising, +++++ very promising

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Economic assessment - Different biomass assortments -

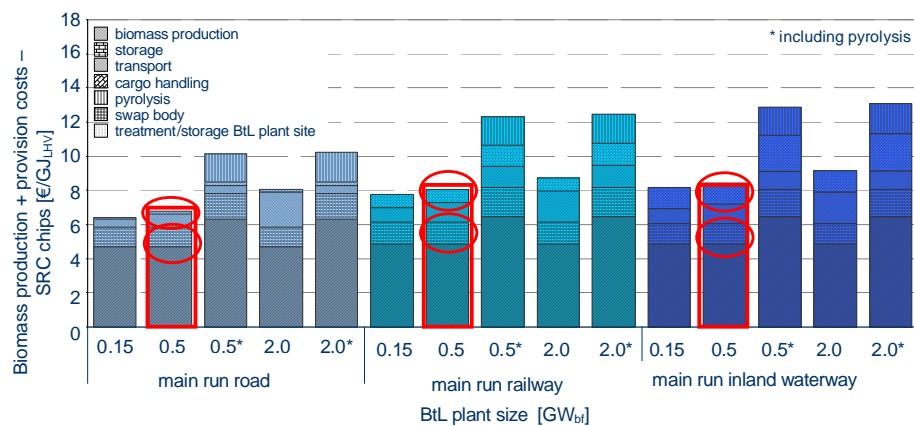


- Biomass production costs dominant; energy crops provision promises no economic benefit
- Increasing total provision costs with increasing BtL plant size; dominated by transport
- Higher biomass production costs due to conversion efficiency of pyrolysis; favourable transport costs vs. high production costs of pyrolysis slurry

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Economic assessment - Means of transportation -



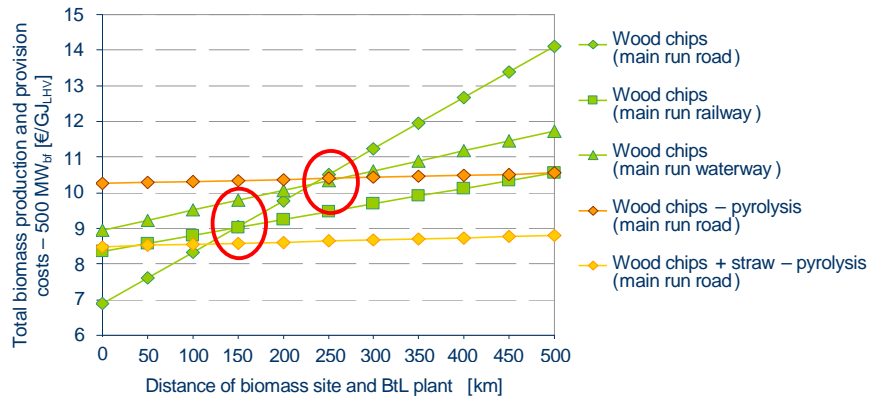
- Principally, road transport most favourable regarding economics
- Decreasing share of biomass production costs at increasing costs for storage, cargo loading when biomass is transported by train or inland navigation vessel (increasing technical demand)

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Economic assessment

- Influence of transport distance to provision costs -



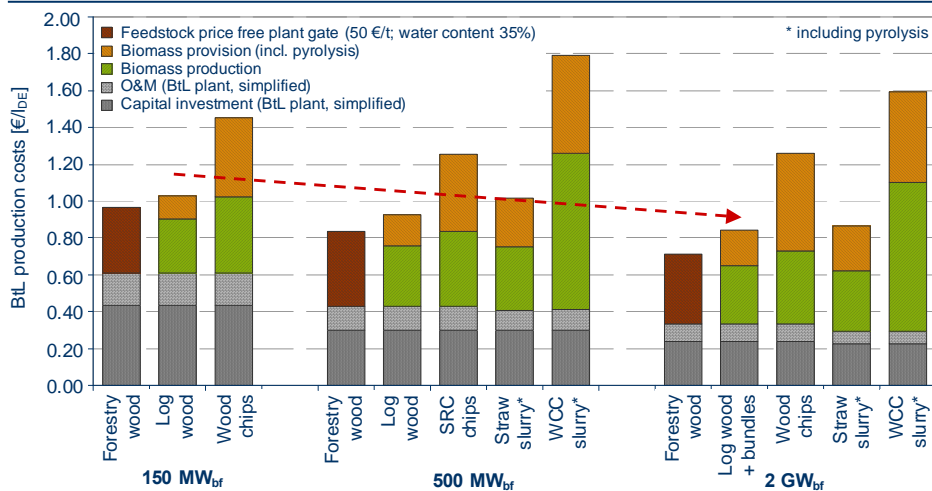
- Linear progression of distance of biomass production site and BtL plant
 - ⇒ high for direct road transport
 - ⇒ low for pyrolysis
- Marginal distance at 150 km for train and pyrolysis slurry based on biomass mix; 250 km for inland navigation vessel and provision including biomass pyrolysis based on wood

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Economic assessment

- BtL production costs -



- Effect of economy of scale compensates biomass transport costs
- Biomass production and provision costs of most importance for BtL production costs
 - ⇒ to reduce BtL cost, reduction of biomass production will be one of the main challenges

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Conclusions I

- Basically, techno-economic bottlenecks regarding efficiency for large-scale BtL productions plants have to be overcome in the medium-term
- Biomass logistics for large-scale BtL: basically available concepts only for mechanical or thermal treatment, pyrolysis and transport of pyrolysis slurry at R&D stage
- Depending on area specific potentials, under ideal national conditions typical catchment radius in the range of approx. 35 km for 150 MW_{bt} to 170 km for 2 GW_{bt}
- Various and also complex options for provision of solid biofuels to BtL plants
 - ⇒ different characteristics concerning efficiencies, flexibility, status of development
- Effects from logistic view point:
 - Increasing provision expenditure with increasing BtL plant size (4.30 to 15.60 €/GJ_{LHV})
 - ⇒ provision costs highly correlate to technical complexity of provision chains
 - ⇒ storage and cargo handling should be limited
 - Energy crops promise no benefits with regard to biomass provision
 - For provision of pyrolysis slurry significantly higher expenditures, benefits only in few cases (e.g. slurry based on a biomass mix, lower total provision costs in spite of slurry production costs, at very long distances)
 - Road transport generally the most favourable at typical conditions
 - Rail and inland waterway transport promising at very long distances between biomass site and BtL plant

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Conclusions II

- Impact of biomass production and provision expenditures to BtL production
 - From energetic viewpoint: low for direct provision (85 to 96%), comparably higher for provision including pyrolysis (66 to 77%)
 - From economic viewpoint: crucial (40 to 81% of total BtL production costs), but the effect of economy of scale compensates biomass provision costs



In terms of integration under national conditions and with regard to regional added value, BtL plant location should be selected by criteria as

- Area specific potential of the required biomass assortment
- In time mobilisation of required biomass demand (particularly for energy crops)
- Distance of biomass site and plant location
- Multi-modal infrastructure

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